



G-BODY WELD-ON CONTROL ARM RELOCATION BRACKETS

Part # CAB003

Installation:

1. Lift the rear of the vehicle by its axle and support with jack stands. Using two 18mm wrenches, remove the rear bolt on one control arm and pull the control arm down, clear of the OE axle bracket. Do one side at this point, it is critical to leave the other side attached for proper bracket alignment.
2. Using the provided new bolts, place the BMR relocation brackets on the outside of the factory control arm mount and insert the bolt and nut. Make sure the welded spacer plates are facing towards the inside.
3. Raise the control arm back up into the BMR brackets and line it up with the bottom mounting holes. Insert one of the provided bolts through the brackets and control arm. This will provide the proper position of the bracket for welding.
4. Confirm that the brackets are square, prep the weld area and weld as much of the bracket as possible to the factory control arm mount.
5. Paint the welds and brackets with a quality rust preventive paint, then mount the control arm in the desired location.
6. Repeat steps 2-5 for other side.
7. Lower the vehicle.



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This product is an aftermarket accessory and not designed by the vehicles manufacturer for use on this vehicle. As such, buyer assumes all risk of any damage caused to the vehicle/person during installation or use of this product.